

🗥 Updates include bearing pads, English bar call-outs, End Bent Section, & tolerances.



	a	Depth	+1/4" +0 -1/8"
	b	Width	$\pm 1_{4}''$
	С	Length (Length of adjacent box beam units must be within $\pm \frac{1}{4}$ ".)	<u>+</u> 1 "
	d	Position of Voids: Vertical	$\pm 3_{8}''$
		Position of Voids: Horizontal	$\pm 3_{/8}''$
	E	Position of Void Ends: Longitudinal	<u>+</u> 1"
	f	Square Ends: Deviation from square (horizontal or vertical) or designated skew	± <sup>1</sup> / <sub>8</sub> " per 12"
	g	Horizontial Alignment: Deviation from a straight line parallel to the center line of member	<u>+</u> <sup>1</sup> / <sub>2</sub> "
εļ	h	Camber: Differential between adjacent units	<sup>1</sup> ⁄ <sub>4</sub> ″ in 10′, <sup>3</sup> ⁄ <sub>4</sub> ″ max.
	h	Camber: Differential between high and low members of the same span	<sup>3</sup> ′4″ max.
		Position of Dowel Holes: Deviation from plan position	$\frac{+}{4}$
ION	•	Width: Differential of adjacent spans in the same structure	± ''2"
		Bearing Area: Deviation from plan surface	+ '/16"
	j	Local Smoothness	'∕₄″ in 10′
	k	Horizontal Position of holes for Transverse Tie Rods	± ''2"
		Vertical Position of holes for Transverse Tie Rods	$\pm 3_{8}''$
	m	Position of Strands	$\frac{+}{-}$ $\frac{1}{4}$

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Notes:						
See Section 704 of the Standard Specifications for additional requirements and information regarding prestressed concrete box beam units. The Supplemental Specification "Grout for Post-Tensioning and Prestressed Cored Slabs" also applies to box beams. Special Provisions for Prestressed Cored Slabs (including Transverse Tie Rod requirements) also apply to box beams.						
Submit shop drawings in accordance with the SCDOT Supplemental Specifications and the RFP.						
Use prestressing strands that conform to the latest AASHTO M 203 for grade 270 (	low relaxation)					

Use reinforcing steel that conforms to AASHTO M 31, Type W Grade 60.

The tensioning load in all 0.6" Dia. low relaxation strands is 43.9 kips. Do not release the strands until the compressive strength of the concrete has reached the value shown for f'ci.

When casting the box beams, use a positive hold-down system to prevent the voids from rising or moving sideways. Use a noncorrosive hold-down system that is designed to remain in place until the concrete attains the specified release strength. Include details of the hold-down system in the shop plan submittal.

Always maintain box beam units in an upright position. Use lifting devices located within 2'-0" of the ends to lift or handle the box beam units. Provide a 1" deep recess at the lifting devices. Grout the recesses prior to waterproofing the top surface of the box beam units. Do not permit the box beam units to be placed or stored on interior supports causing negative moments.

Apply an epoxy protective coating to the ends of box beam units after strand recesses are patched with mortar. Use a coating system in accordance with ASTM C-881, Type VII, Grade 2, Class D-F.

Tie rod assemblies include a  $1^{l}/4^{''}$  Dia. rod, two heavy hex nuts, two lock washers, and two  $5'' \times 5'' \times \frac{5}{8''}$  plate washers. Thread 8'' on each end of the tie rods. Provide tie rods and plate washers meeting the requirements of AASHTO M 270, Grade 36. Provide nuts meeting the requirements of ASTM A 563, Grade A. Galvanize tie rods and all hardware in accordance with ASTM A 123, ASTM A 153, or ASTM F 2329 as applicable. Tie rods are to be installed for test fit during fit up of span in casting yard.

Place box beam units so that the maximum transverse joint width at any location along the bent does not exceed  $1\frac{7}{8}$ ".

Grout all shear keys, dowel holes, and recesses for transverse tie rods after tightening the transverse tie rods. At expansion ends of slab units, fill the dowel holes with cold applied elastic filler to 1<sup>1</sup>/<sub>2</sub>" above the top of dowels and fill the remaining portion with grout. After the grout has cured for a minimum of three days, and has attained the required strength, place the barrier parapet.

Construct deck drains with a 7" wide by 6" high drain block-out in the barrier parapet concrete. Locate drains in barrier parapet regions with 12" minimum spacing of vertical reinforcing only. Do not locate drains within 10-feet from end of barrier or open joint in the barrier parapet. Center drains in between vertical reinforcing and shift longitudinal reinforcing to provide 2" clearance to block-out. Apply epoxy protective coating to exterior face of the exterior Box Beam units with drains in the barrier rail. Use a coating system in accordance with ASTM C-881, Type VII, Grade 2, Class D-F.

The location of void drains may be shifted slightly where necessary to clear prestressing strands and transverse reinforcing steel.

Prior to placement of the asphalt wearing surface, apply one of the following two bridge deck waterproofing systems to the top of the box beam units, or submit an equivalent system for approval: Pitchmastic PmB by Prime Resins, or Bridge-Tech by R.J. Watson. Both systems consist of a prime coat, a membrane layer, and a topcoat/tackcoat. Follow manufacturer recommendations. Bridge all longitudinal joints between units and transverse joints with reinforcing tape approved by the waterproofing manufacturer.

For location of fixed and expansion bearings, see "Bridge Plan & Profile".

For locations of deck drains, see Sh. XX.

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# VOID DRAIN DETAILS

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For	additional	notes	and	details	see	sheet	XX.

1 For deck drain and epoxy protective coating notes, see sheet XX .

 $^{(2)}$ Also taper asphalt 12" along gutter from each end of slot as shown in Plan.

STRAND DATA	
(0.6" Dia. Low Relaxation Gro	ide 270)
Area	0.217 in <sup>2</sup>
Tensioning Load	43.9 kips

DEAD LOAD DEFLECTION & CAMBER	
Camber at Erection (Slab alone in place)	X ″
Deflection due to Barrier Parapet and Asphalt Wearing Surface	Χ"
Final Camber	Χ″

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| | Select the appropriate "Detail 'A'" for the box beam size(s) used.

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PARTIAL PLAN OF EXTERIOR BOX BEAM Showing placement of LB0501 bars for MASH Barrier Parapet in Exterior Unit

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Notes to Designer: Select the appropriate "Double Diaphragm Details" for the box beam size(s) used. This drawing is furnished for information only. All dimensions shown are sheet specific. Any use of this design and drawing, including dimensions, must be checked by the User's Engineer to ensure design is adequate for the intended use. All drawings must be signed and sealed by a South Carolina Registered Professional Engineer when used for construction.								
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1/c" loint End	of Bridge
$\frac{12}{3_{4''}}$ (or	(Loint & (L'Bent)
End of Approach Slab	l of Box Beam
	Elastic Filler
₡ 2″ Dia. Backer Rod — /	
SECTION C-	$\mathbb{C}$
Notes to Designer:	for the bridge.
Select the appropriate bent section details	o Bent and may need to be adjusted depending
★ Verify. Dimensions shown are perpendicular t	imposions shown are sheet specific.
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BY CHK. DATE	